

# PRODUCT DATA

## HOUGHTO-DRAW® 7402

### HEAVY-DUTY, NON-CHLORINATED SYNTHETIC OIL FOR METAL FORMING OPERATIONS

**Houghto-Draw 7402** is uniquely formulated to provide great lubricity without the use of chlorine. This product contains an E.P. additive for use on carbon and stainless steel.

**Houghto-Draw 7402** provides good corrosion protection. Since this product contains no chlorine, it is more environmentally friendly and there are no surcharges for waste oil removal.

#### APPLICATION

**Houghto-Draw 7402** may be applied by brush, roller coat, or diluted with water for drip or spray application.

#### FEATURES

- \* Excellent lubricity
- \* No chlorine
- \* Good corrosion protection

#### BENEFITS

- \* Long tool life
- \* Environmentally friendly
- \* Removal in alkaline cleaner

#### TYPICAL PHYSICAL PROPERTIES

Appearance	Slightly hazy amber liquid
Viscosity @ 100°F, SUS	800
Odor	Bland



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**TYPICAL PHYSICAL PROPERTIES (Con't.)**

Pounds per gallon	8.724
pH (5% solution)	8.0
Specific Gravity	1.047

**SHELF LIFE**

Three (3) months

**SHIPPING INFORMATION**

**Houghto-Draw 7402** is available in 55 (U.S.) gallon (208 liter) drums, liqua-bins and bulk.

**SHIPPING CLASSIFICATION**

Metal Drawing Compound

**STORAGE/HANDLING/DISPOSABILITY**

No health or safety hazards exist when **Houghto-Draw 7402** is stored, used and disposed of in accordance with instructions given on the Material Safety Data Sheet for this product.

**WARRANTY**

The information given here is considered to be correct and is offered for your consideration, investigation and verification. No warranties are expressed or implied since the use of our products is beyond our control. Statements concerning the use of Houghton products are not to be construed as recommending the infringement of any patent.

**EXPORT STATEMENT**

This commodity and its technology are subject to the export control laws and regulations of the United States Government. Buyer agrees that it shall not make any disposition, by way of export, diversion, transshipment, re-export or otherwise, except as expressly permitted under United States law.