

PRODUCT DATA

HOUGHTO-DRAW® 7402-T

HEAVY-DUTY, NON-CHLORINATED SYNTHETIC COMPOUND FOR METAL FORMING OPERATIONS

Houghto-Draw 7402-T is uniquely formulated to provide great lubricity without the use of chlorine. It contains a special E.P. agent which in turn can improve surface finish and extend tool life.

Houghto-Draw 7402-T provides good corrosion protection. Since this product contains no chlorine, it is more environmentally friendly and there are no surcharges for waste oil removal.

APPLICATION

Houghto-Draw 7402-T may be applied by brush, roller coat, or diluted with water for drip or spray application.

FEATURES

- * Excellent lubricity
- * No chlorine
- * Good corrosion protection

BENEFITS

- * Long tool life
- * Environmentally friendly
- * Removal in alkaline cleaner

TYPICAL PHYSICAL PROPERTIES

Appearance	Clear Amber liquid
Viscosity @ 100°F, SUS	850
Odor	Bland
Pounds per gallon	8.8



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TYPICAL PHYSICAL PROPERTIES (Cont'.)

pH (5% solution)	8.4
Specific Gravity	1.067
A.O. Refractometer Correction Factor	1.1 x A.O. reading

SHELF LIFE

Three (3) months

SHIPPING INFORMATION

Houghto-Draw 7402-T is available in 55 (U.S.) gallon (208 liter) drums, liqua-bins and bulk.

SHIPPING CLASSIFICATION

Metal Drawing Compound

STORAGE/HANDLING/DISPOSABILITY

No health or safety hazards exist when **Houghto-Draw 7402-T** is stored, used and disposed of in accordance with instructions given on the Material Safety Data Sheet for this product.

WARRANTY

The information given here is considered to be correct and is offered for your consideration, investigation and verification. No warranties are expressed or implied since the use of our products is beyond our control. Statements concerning the use of Houghton products are not to be construed as recommending the infringement of any patent.

EXPORT STATEMENT

This commodity and its technology are subject to the export control laws and regulations of the United States Government. Buyer agrees that it shall not make any disposition, by way of export, diversion, transshipment, re-export or otherwise, except as expressly permitted under United States law.

