

# PRODUCT DATA

## HOUGHTO-DRAW 7404-P

**A specialty formulated heavy-duty water dilutable synthetic lubricant for drawing and stamping.**

A combination of synthetic lubricity additives and corrosion inhibitors make **Houghto-Draw 7404-P** the perfect lubricant for deep drawing ferrous and non-ferrous alloys.

**Houghto-Draw 7404-P** can be used on a number of non-ferrous metals including copper and its alloys, cast and wrought aluminum. This chlorine-free lubricant can be used on stainless steels, steel and nickel containing alloys.

### FEATURES

- \* Excellent lubrication
- \* Synthetic chemistry

### BENEFITS

- \* Increased tool life
- \* Easy to clean

### TYPICAL CHEMICAL AND PHYSICAL PROPERTIES

Appearance	Amber liquid
Appearance @5% in Water	Milky oil, rich emulsion
Specific Gravity	0.954
Flash Point, COC, Undiluted	540°F
pH @ 5%	9.0



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**CONCENTRATION DETERMINATION**

**Houghto-Draw 7404-P** emulsions are easily checked using refractometers. Simply multiply the refractometer reading by 1.0 to obtain product concentration.

**SHELF LIFE**

Under normal conditions, the recommended shelf life for Houghto-Draw 7404-P is twelve (12) months.

**SHIPPING INFORMATION**

**Houghto-Draw 7404-P** is available in 55 (U.S.) gallon (208 liter) drums and bulk

**STORAGE/HANDLING/DISPOSABILITY**

No health or safety hazards exist when **Houghto-Draw 7404-P** is stored, used and disposed of in accordance with instructions given on the Material Safety Data Sheet for this product.

**WARRANTY**

The information given here is considered to be correct and is offered for your consideration, investigation and verification. No warranties are expressed or implied since the use of our products is beyond our control. Statements concerning the use of Houghton products are not to be construed as recommending the infringement of any patent.

**EXPORT STATEMENT**

This commodity and its technology are subject to the export control laws and regulations of the United States Government. Buyer agrees that it shall not make any disposition, by way of export, diversion, transshipment, re-export or otherwise, except as expressly permitted under United States law.

