

# PRODUCT DATA

## HOUGHTO-DRAW® 7406

**NEW SYNTHETIC WATER DILUTABLE DRAWING COMPOUND  
CONTAINS NO CHLORINE OR SULFUR ADDITIVES**

**Houghto-Draw 7406** is a new cost-effective synthetic compound with unique chemical technology to replace chlorinated additive products. This medium duty compound will handle many drawing and forming operations on both ferrous and non-ferrous metals.

**Houghto-Draw 7406** disperses very readily in water and can be welded through with no toxic effects. This product provides excellent metal forming capabilities for a variety of metalworking operations.

### APPLICATION

**Houghto-Draw 7406** may be applied by brush, flood, drip, roll coat, or spray.

### FEATURES

- \* Synthetic (no oil)
- \* No chlorine or sulfur
- \* Water soluble
- \* Excellent lubricity

### BENEFITS

- \* Low V.O.C.
- \* Environmentally friendly
- \* Good corrosion protection
- \* Good cleanability



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**TYPICAL PHYSICAL AND CHEMICAL PROPERTIES**

Appearance	Clear blue liquid
Odor	Bland
Pounds per Gallon @ 75°F	8.66
Specific Gravity @ 60°F	1.045
pH, 5%	9.3
A.O. Correction Factor	2.1

**SHELF LIFE**

One (1) year

**SHIPPING INFORMATION**

**Houghto-Draw 7406** is available in 55 (U.S.) gallon (208 liter) drums and bulk.

**SHIPPING CLASSIFICATION**

Metal Drawing Compound

**STORAGE/HANDLING/DISPOSABILITY**

No health or safety hazards exist when **Houghto-Draw 7406** is stored, used and disposed of in accordance with instructions given on the Material Safety Data Sheet for this product.

**WARRANTY**

The information given here is considered to be correct and is offered for your consideration, investigation and verification. No warranties are expressed or implied since the use of our products is beyond our control. Statements concerning the use of Houghton products are not to be construed as recommending the infringement of any patent.

**EXPORT STATEMENT**

This commodity and its technology are subject to the export control laws and regulations of the United States Government. Buyer agrees that it shall not make any disposition, by way of export, diversion, transshipment, re-export or otherwise, except as expressly permitted under United States law.

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