

PRODUCT DATA

HOCUT[®] 761

Performance, economy, and environmentally safe products are required for today's modern machine shop. **Hocut 761** combines the latest synthetic technology to provide a fluid that meets these demands. It was designed to provide excellent rust protection, be low foaming, have a moderate pH and to reject tramp oil.

Hocut 761 forms a clear green solution with a fresh odor and is mild and non-irritating to operator's skin, while its synthetic additive package assumes economical long term performance.

FEATURES

- * Economical
- * Excellent machining capabilities
- * Clean running with moderate pH

BENEFITS

- * Low in-use cost
- * Improved tool life and surface finish
- * Maximum worker acceptance

RECOMMENDED USE CONCENTRATION

Machining	1:25 to 1:10
Grinding	1:25 to 1:20



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TYPICAL PHYSICAL AND CHEMICAL PROPERTIES

Appearance	
Neat	Hazy amber liquid with greenish cast
5% Solution	Clear green solution
pH	
Neat	9.3
5% Solution	8.8 - 8.9
Pounds per Gallon @ 60°F	9.0

Hocut 761 is free of mineral oil, nitrites, PTBBA, phenols and heavy metals.

CONCENTRATION DETERMINATION

Hocut 761 solutions are easily checked by using an American Optical Refractometer. Simply multiply the refractometer reading by 2.3 to obtain product concentration.

SHELF LIFE

Under normal conditions, the shelf life of this fluid is twelve (12) months.

SHIPPING INFORMATION

Hocut 761 is shipped in 55 (U.S.) gallon (208 liter) steel drums and in bulk.

SHIPPING CLASSIFICATION

Metal Cutting and Drawing Compound

STORAGE/HANDLING/DISPOSABILITY

No health or safety hazards exist when **Hocut 761** is stored, used and disposed of in accordance with instructions given on the Material Safety Data Sheet for this product.

WARRANTY

The information given here is considered to be correct and is offered for your consideration, investigation and verification. No warranties are expressed or implied, since the use of our products is beyond our control. Statements concerning the use of Houghton products are not to be construed as recommending the infringement of any patent.

EXPORT STATEMENT

This commodity and its technology are subject to the export control laws and regulations of the United States Government. Buyer agrees that it shall not make any disposition, by way of export, diversion, transshipment, re-export or otherwise, except as expressly permitted under United States law.

7/01