

Dasco® Way 68

Premium slideway lubricant

DESCRIPTION

Dasco Way 68 lubricant utilizes the latest developments in additive technology to achieve Global OEM approvals and exceptional compatibility with cutting fluids.

Dasco Way 68 lubricant is compounded from premium virgin paraffinic base stocks and specially selected additives to meet the performance requirements of all major North American and European Slideway manufacturers.

Dasco Way 68 lubricant is recommended for the lubrication of planes, grinders, milling machines, shapers, boring machines, jig borers and other equipment involving slow-moving parts, extreme machining precision or heavily loaded way surfaces.

Dasco Way 68 lubricant also meets many industrial gear specifications and is suitable for use in gears, headstocks, translating screws and other machine tool components operating at moderate conditions.

Dasco Way 68 lubricant is recommended for chains and similar applications where effective adhesive lubricants are required.

FEATURES / BENEFITS

- Excellent resistance to water wash-off and emulsification.
- Exceptional separation from soluble cutting oils.
- Elimination of stick-slip motion.
- Chatter-free carriage operation.
- Excellent adhesion.
- High film strength.
- Effective control of wear.
- Meets requirements of Milacron, Schmidt and other slideway OEMs.

DATA (TYPICAL VALUES)

	TEST METHOD	
Viscosity @ 100°F, SUS	ASTM D-2161	350
Viscosity @ 210°F, SUS	ASTM D-2161	55
Viscosity @ 40°C, cSt	ASTM D-445	70
Viscosity @ 100°C, cSt	ASTM D-445	8.7
API Gravity, 60°F	ASTM D-1298	25
Specific Gravity, 60°F	ASTM D-1298	.904
Flash, COC, °F	ASTM D-92	350
Pour Point, °F	ASTM D-97	+5
Color	ASTM D-1500	8
Timken OK Load, lb., min.	ASTM D-2782	40

HEALTH AND SAFETY

Refer to SDS for proper handling and disposal. Please note that the SDS includes handling, health and disposal information which should be passed on to your employees, and to anyone else who comes in contact with our product. Additional advice can also be obtained from your local Houghton representative.

NOTE: Read and understand all precautions on container labels before using this product.

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