

WALTER VALENITE VALCOOL® VP920

Synthetic Metalworking Fluid

VP920 A is a 100% tramp oil rejecting synthetic metalworking fluid. It was designed for light duty machining of cast iron, steel and stainless steel. VP920 is an economical synthetic that will handle all of your light to moderate machining applications at a competitive cost.

KEY PRODUCT BENEFITS

- Rejects tramp oil
- 100% True synthetic
- Excellent corrosion protection
- Pleasant odor
- Cleaner working environment
- Low maintenance costs
- Superior foam control

SPECIALIZED LUBRICATION FUNCTION

VP920 is formulated to rapidly remove heat from the machine tool and machined parts. VP920 provides lubricity to reduce friction and increase tool life.

CORROSION PROTECTION

VP920 is formulated with specialized corrosion protection additives to prevent oxidation.

BIOLOGICAL CONTROL

VP920 consists of a unique blend of ingredients to reject tramp oil, provide consistent machining performance and decreased rancidity.

LABORATORY INFORMATION

Appearance, Neat	Pale Yellow
Appearance, 5% Dilution	Water White
Specific Gravity	1.05 +/- .02
Pounds per Gallon	8.7 lbs.
pH, 5% Dilution	10.1 +/- .02
Nitrites	None
Chromates	None
Mercury Compounds	None

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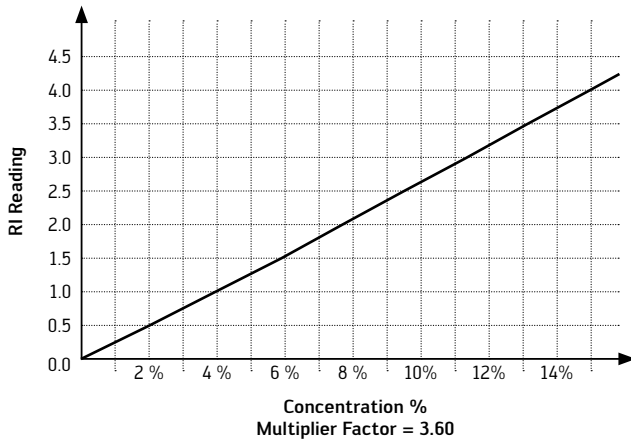
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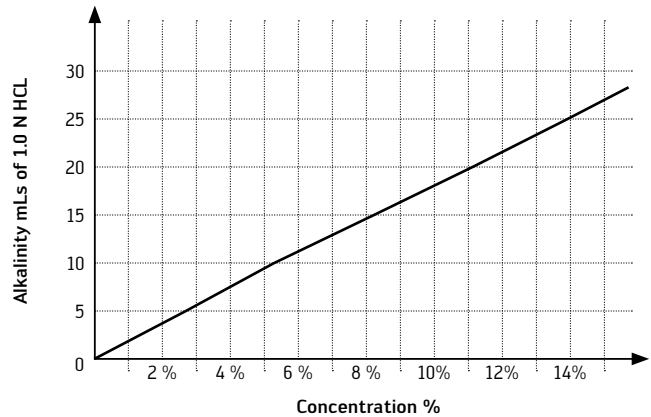


_ MONITORING CONCENTRATION

Refractive Index Concentration



Alkalinity Concentration



In order to maintain a bacteria free environment, thoroughly clean all areas of the coolant system before charging it with new coolant.

INSTRUCTIONS FOR USE

1. Determine the system size in gallons
2. Multiply the total system size by the recommended % of VP920
3. Slowly add the recommended amount of VP920 to the water and mix well
4. Always add VP920 to water, never in reverse order

Available Quantities:

5 gallon pails, 55 gallon drums, 220 gallon disposable totes, 275 gallon bins, bulk tanker

For more safety information visit: www.osha.gov/SLTC/metalworkingfluids/metalworkingfluids_manual.html

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